



# CUTBACK MOTORCYCLES

## KTM 390 Adventure R

### ASSEMBLY GUIDE | CRASH BARS

#### Tools Required

- ☐ Ratchet + Extension
- ☐ 6mm Allen Socket
- ☐ 8mm Allen Socket
- ☐ 13mm Wrench/Spanner
- ☐ 17mm Wrench/Spanner
- ☐ Blue Loctite (recommended)

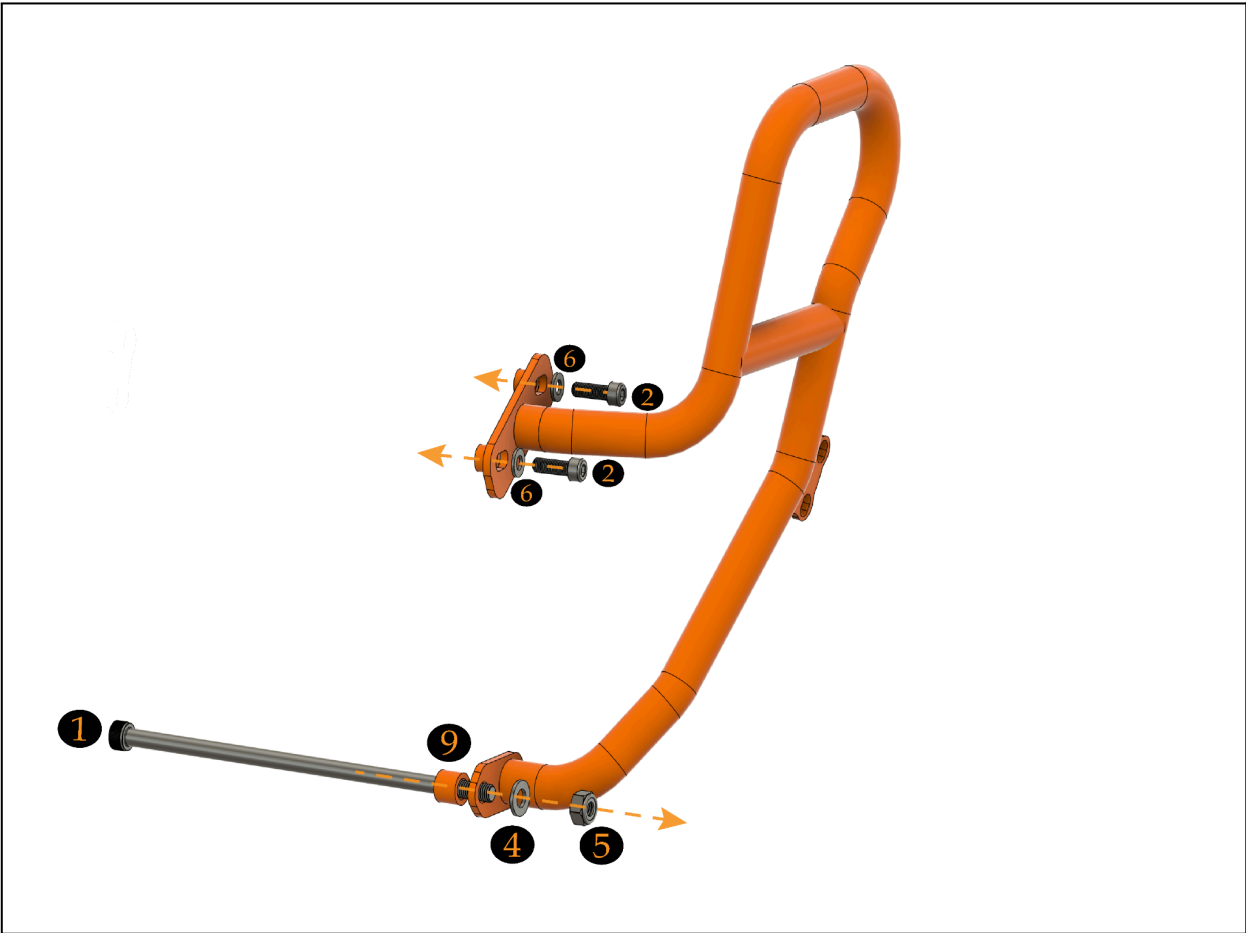
Number	QTY	Specifications	Torque (NM)
<u>1</u>	2	M10 x 270mm Allen Head	*
<u>2</u>	4	M8 x 45mm Allen Head	*
<u>3</u>	4	M8 x 25mm Allen Head	<b>23</b>
<u>4</u>	2	M10 Washer	-
<u>5</u>	1	M10 Nyloc Nut	-
<u>6</u>	12	M8 Washer	-
<u>7</u>	4	M8 Nyloc Nut	-
<u>8</u>	4	10mm Spacer	-
<u>9</u>	2	15mm Spacer	-

\* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR **OEM** TORQUE SPECIFICATIONS.\*

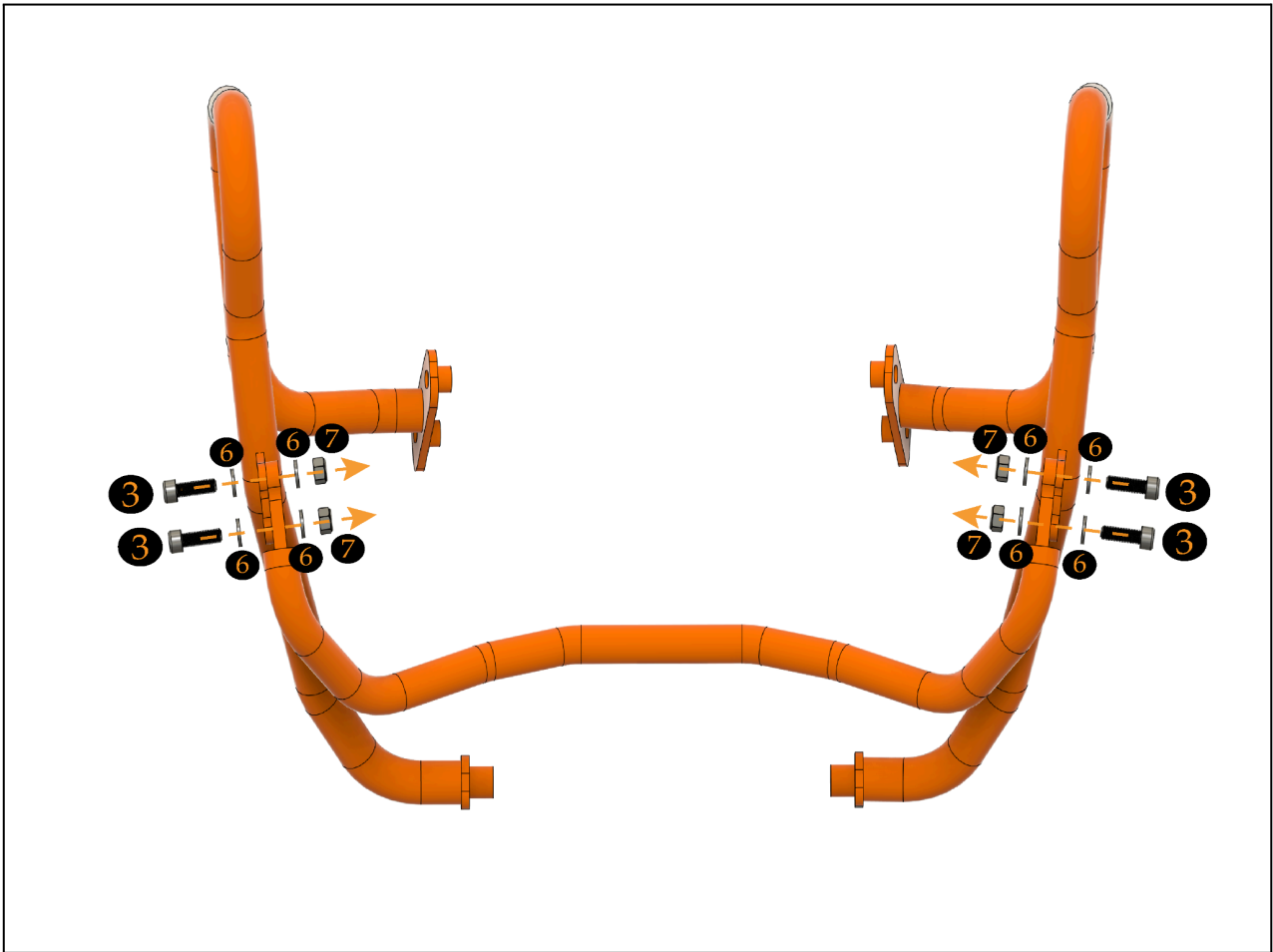
STEP 1 (Left Side) :



STEP 2 (Right Side) - Identical :



### STEP 3:



#### **\* Torque Disclaimer \***

Torque specs provided by Outback Motortek are for guidance only and may reference OEM data. Incorrect torque application from miscalibrated or improperly stored torque wrenches (which can drift by up to 20% within 12 months) may cause broken studs or mounting failures. Always return torque wrenches to 0 ft-lbs when storing, and use blue Loctite (medium strength) on all fasteners to help prevent loosening. Outback Motortek is not responsible for damage or failures caused by mis-torquing or improper installation.