



COLTÉEFACT  
INCORPORATED

# KTM 390 Adventure R

## ASSEMBLY GUIDE | **PANNIER RACK**

### Tools Required

- Ratchet + Extension
- 5mm Allen Socket
- 6mm Allen Socket
- 10mm Wrench/Spanner
- Blue Loctite (recommended)

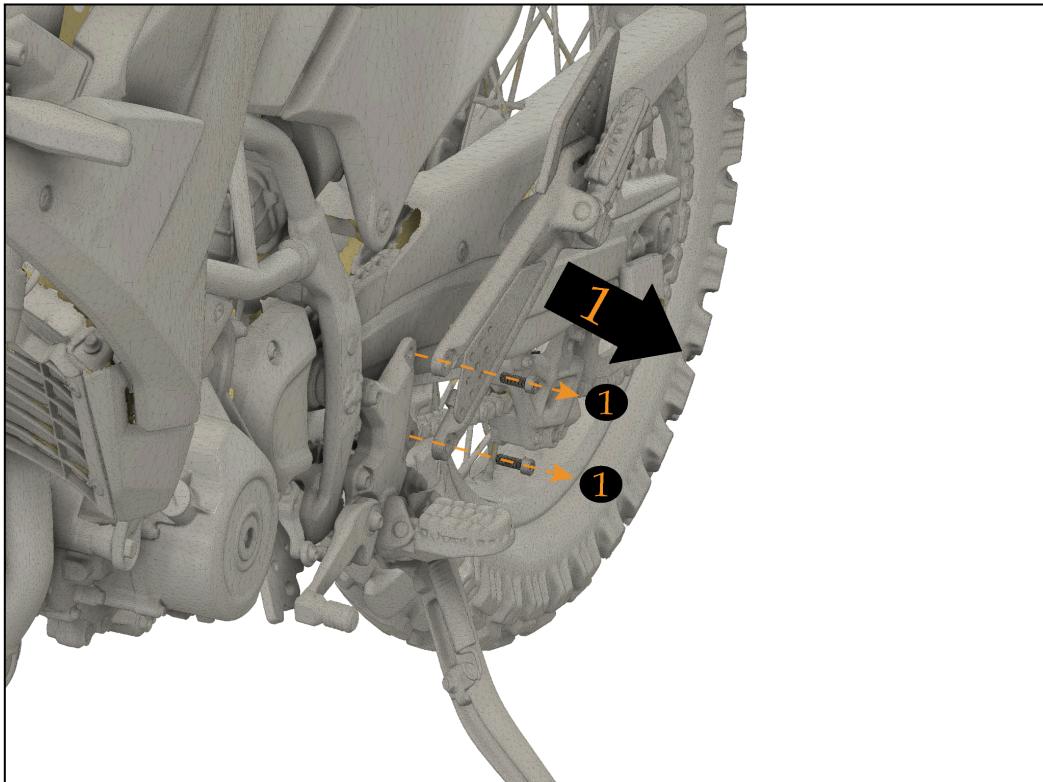
Number	QTY	Specifications	Torque (NM)
<u>1</u>	4	OEM Hardware	*
<u>2</u>	2	M8 x 60mm Tapered Allen Head	*
<u>3</u>	2	M8 x 40mm Allen Head	*
<u>4</u>	4	M8 x 25mm Allen Head	*
<u>5</u>	8	M8 Washer	-
<u>6</u>	4	M6 x 20mm Allen Head	-
<u>7</u>	8	M6 Washer	-
<u>8</u>	4	M6 Nyloc Nut	-
<u>9</u>	2	30mm Spacer	-
<u>10</u>	2	10.50mm Spacer	-
<u>11</u>	2	5mm Spacer	-
<u>12</u>	2	22mm Spacer (Combo)	-
<u>13</u>	2	25mm Spacer (Combo)	

\* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR OEM TORQUE SPECIFICATIONS.\*

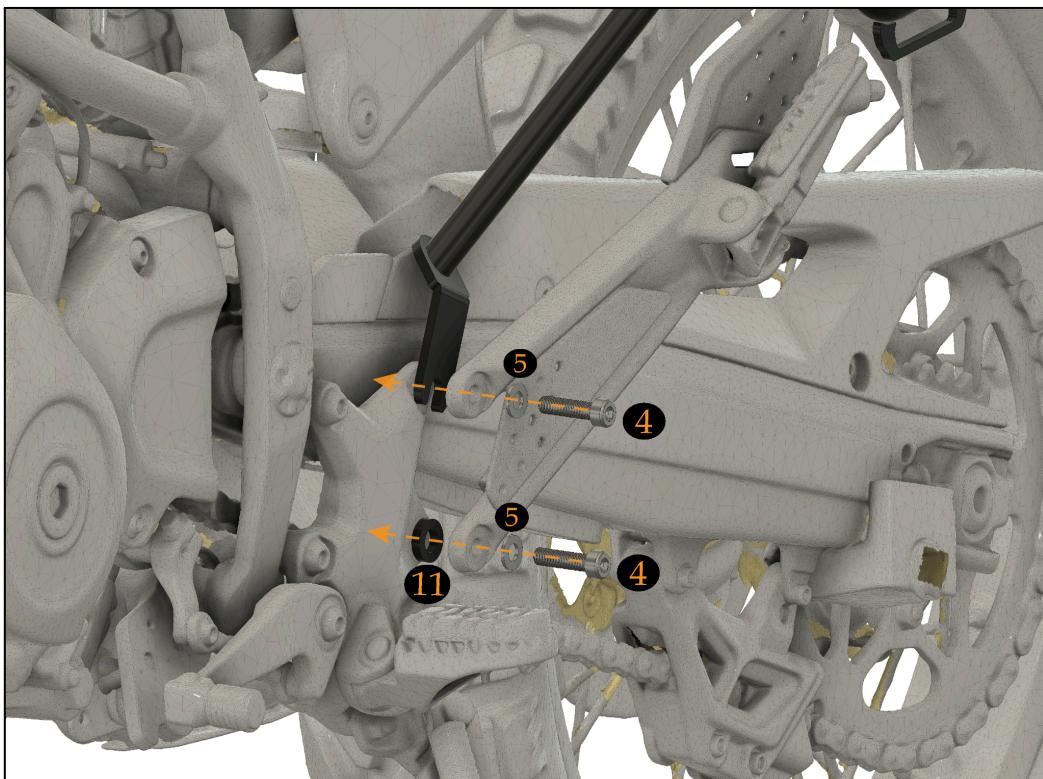
**\* Disclaimer \***

*If you are installing the Pannier Racks in conjunction with the Rear Combo, please scroll to the bottom to view specific installation instructions.*

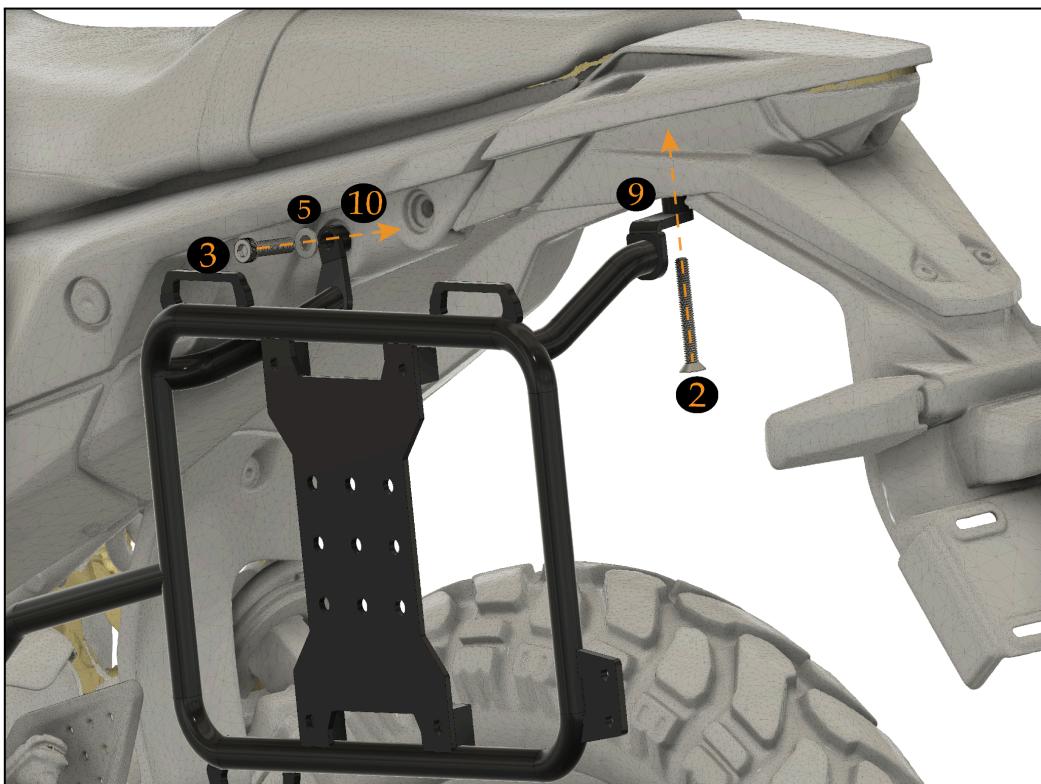
**STEP 1 (Foot Peg Removal) :**



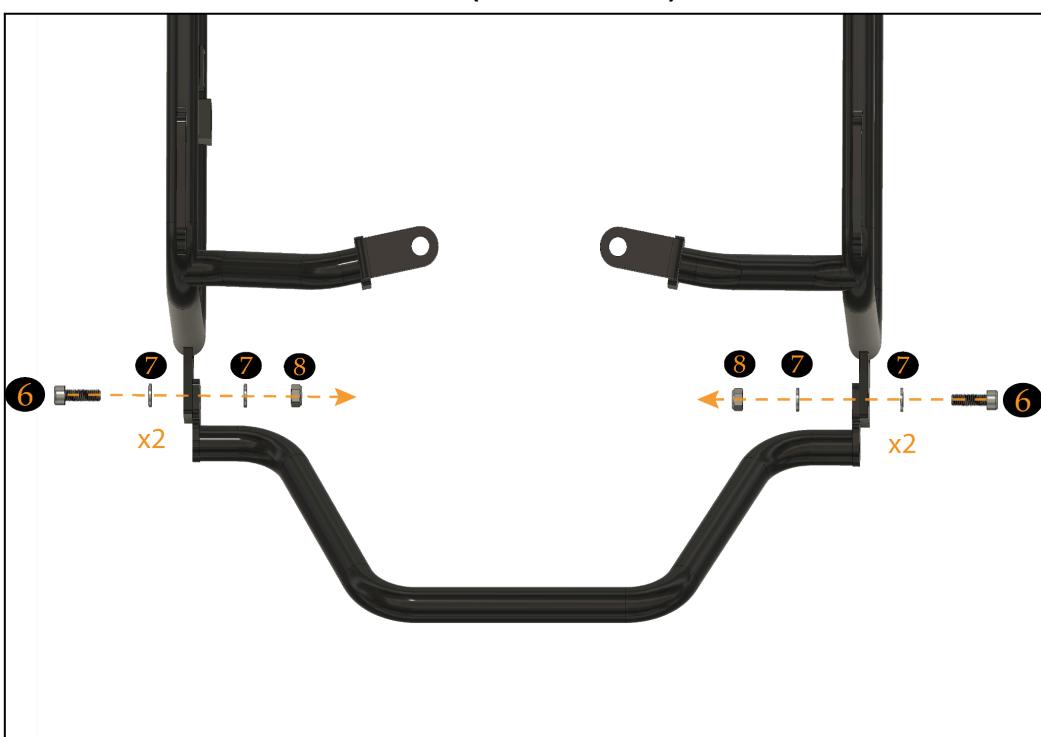
**STEP 2 (Foot Peg Hardware) :**



**STEP 3 (Middle + Rear Mounting) :**



**STEP 4 (Cross Brace) :**



### STEP 5 (Pannier Rack + Rear Combo Middle Mount) :



### STEP 6 (Pannier Rack + Rear Combo Rear Mount) :



#### \* Torque Disclaimer \*

Torque specs provided by Outback Motortek are for guidance only and may reference OEM data. Incorrect torque application from miscalibrated or improperly stored torque wrenches (which can drift by up to 20% within 12 months) may cause broken studs or mounting failures. Always return torque wrenches to 0 ft-lbs when storing, and use blue Loctite (medium strength) on all fasteners to help prevent loosening. Outback Motortek is not responsible for damage or failures caused by mis-torquing or improper installation.