Suzuki DRZ 4S

ASSEMBLY GUIDE | SKID PLATE

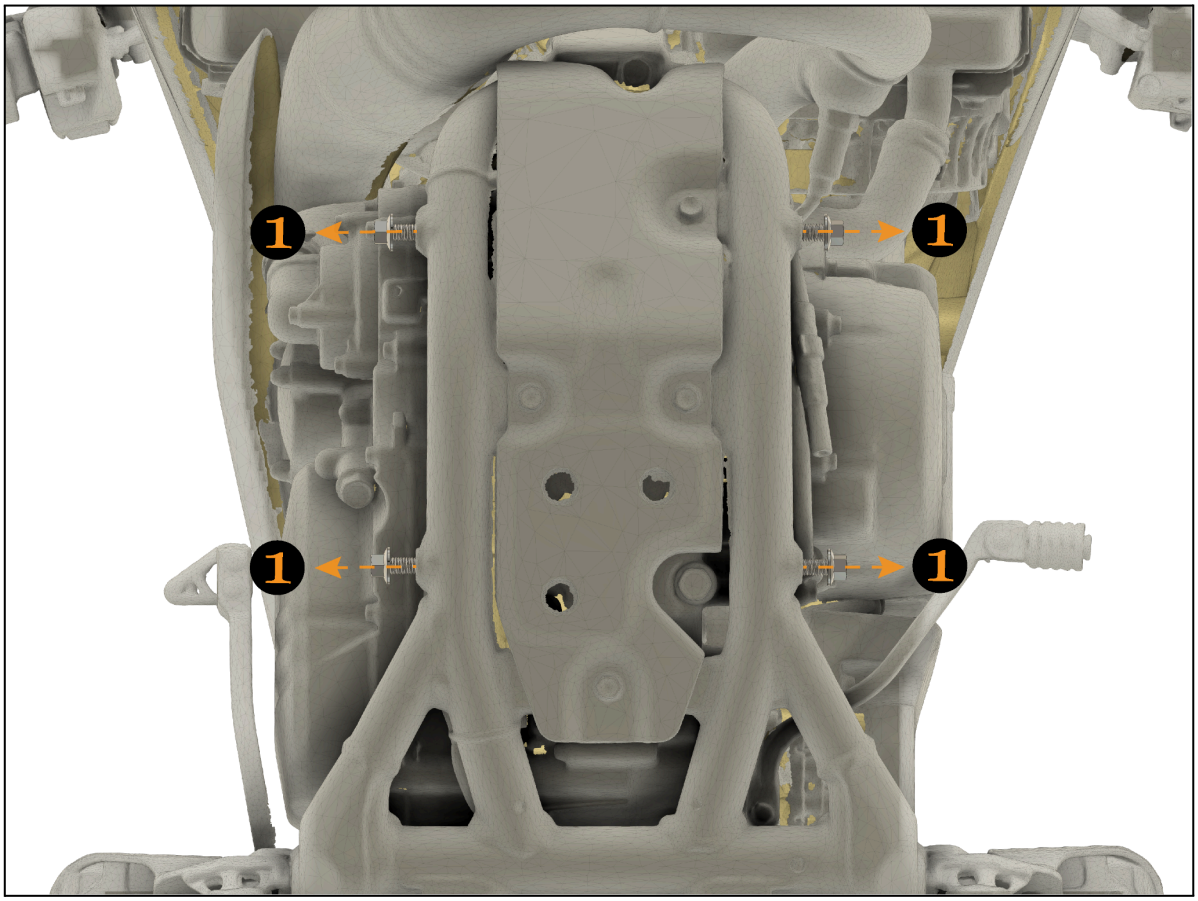
Tools Required

- ☐ Ratchet + Extension
- ☐ 4mm Allen Socket
- ☐ 5mm Allen Socket
- ☐ 6mm Allen Socket
- ☐ 10mm Wrench/Spanner
- ☐ 10mm Hex Socket
- ☐ 12mm Hex Socket
- ☐ Blue Loctite (recommended)
- ☐ Torque Wrench (Optional)

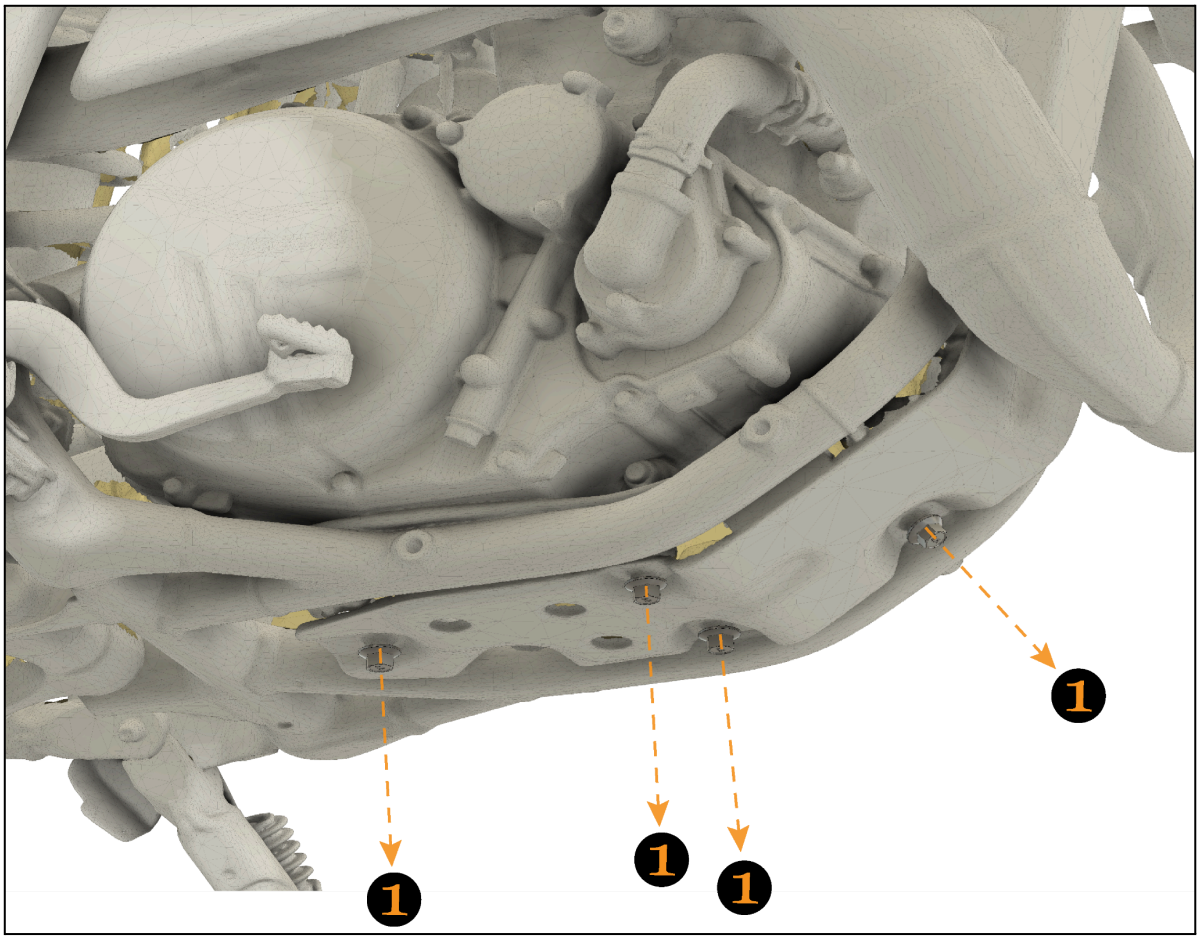
Number	QTY	Specifications	Torque (NM)
1	8	OEM Hardware	-
2	4	M8 x 25mm Allen Head	*
3	6	M8 x 20mm Tapered Allen Head	*
4	4	M8 Washer	-
5	4	M6 X 20mm Tapered Allen Head	8
6	4	M6 Washer	-
7	4	M6 Nyloc Nut	-

* PLEASE REFER TO THE OWNER'S (OR SERVICE) MANUAL FOR **OEM** TORQUE SPECIFICATIONS.*

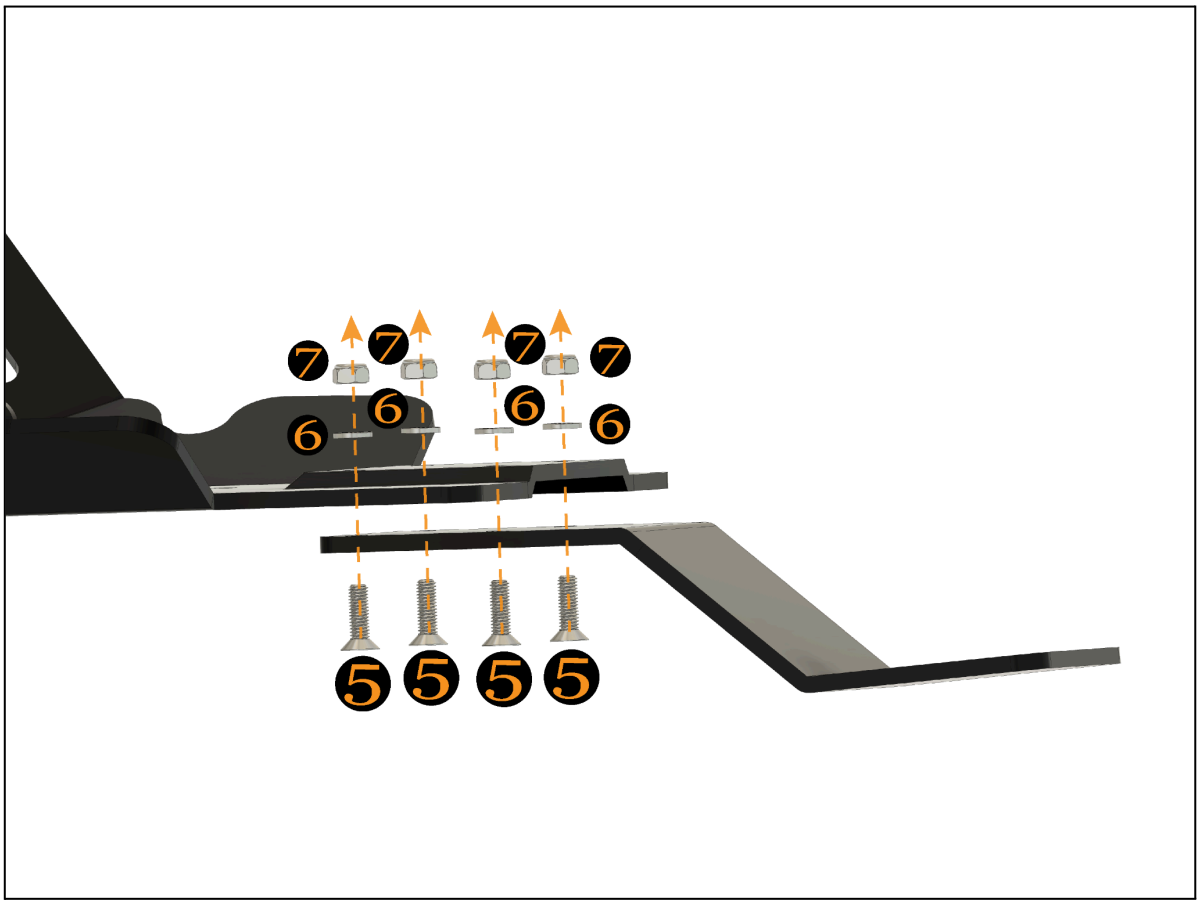
STEP 1 (OEM Hardware Removal):



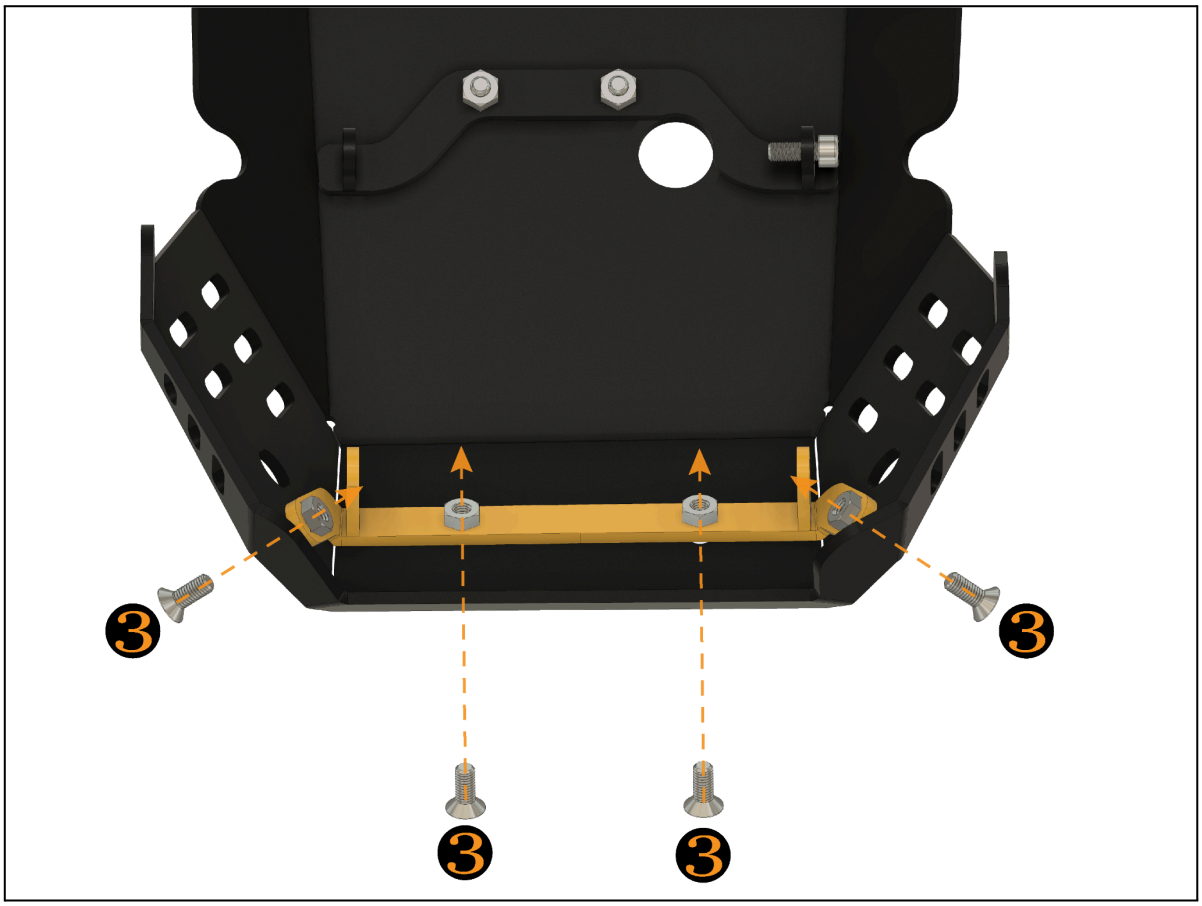
STEP 2 (OEM Skid Plate Removal):



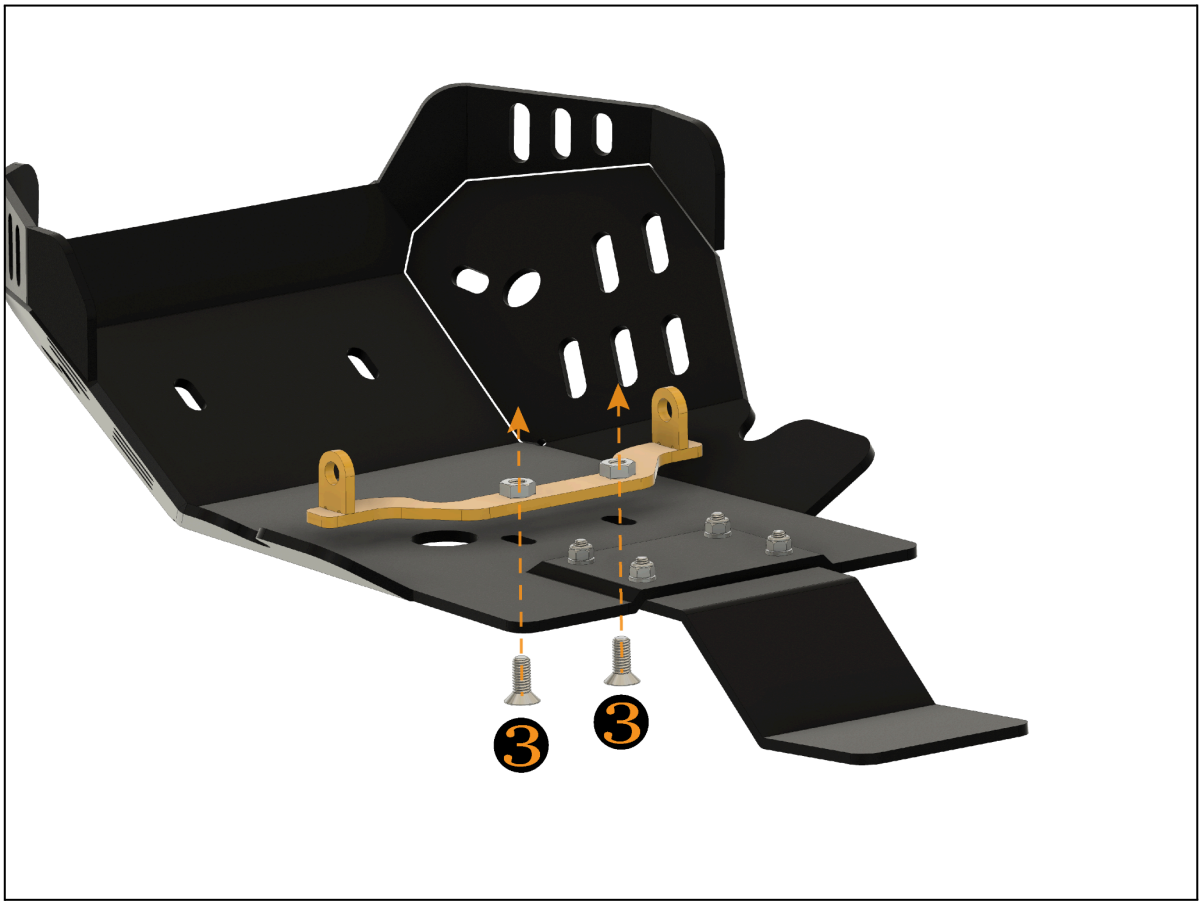
STEP 3 (Rear Linkage Install):



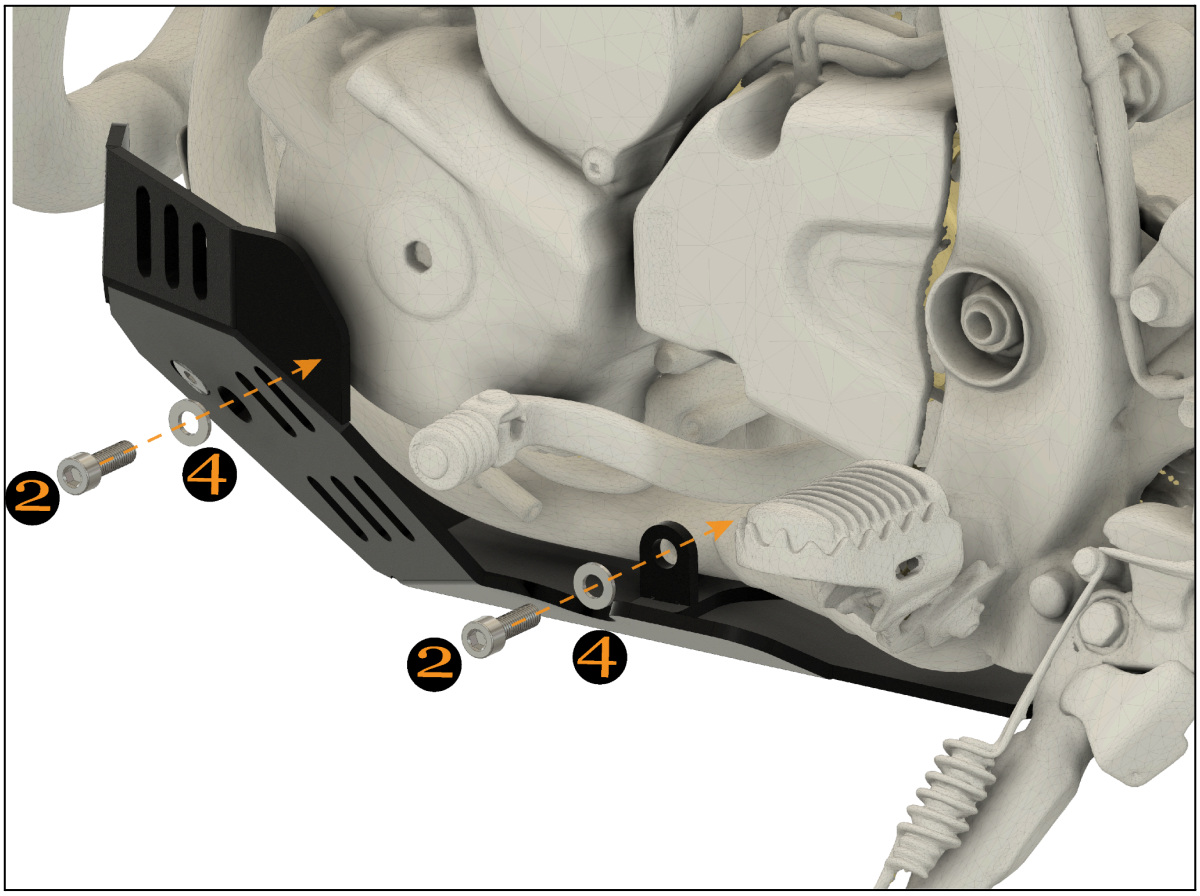
STEP 4 (Install Front Mount) :



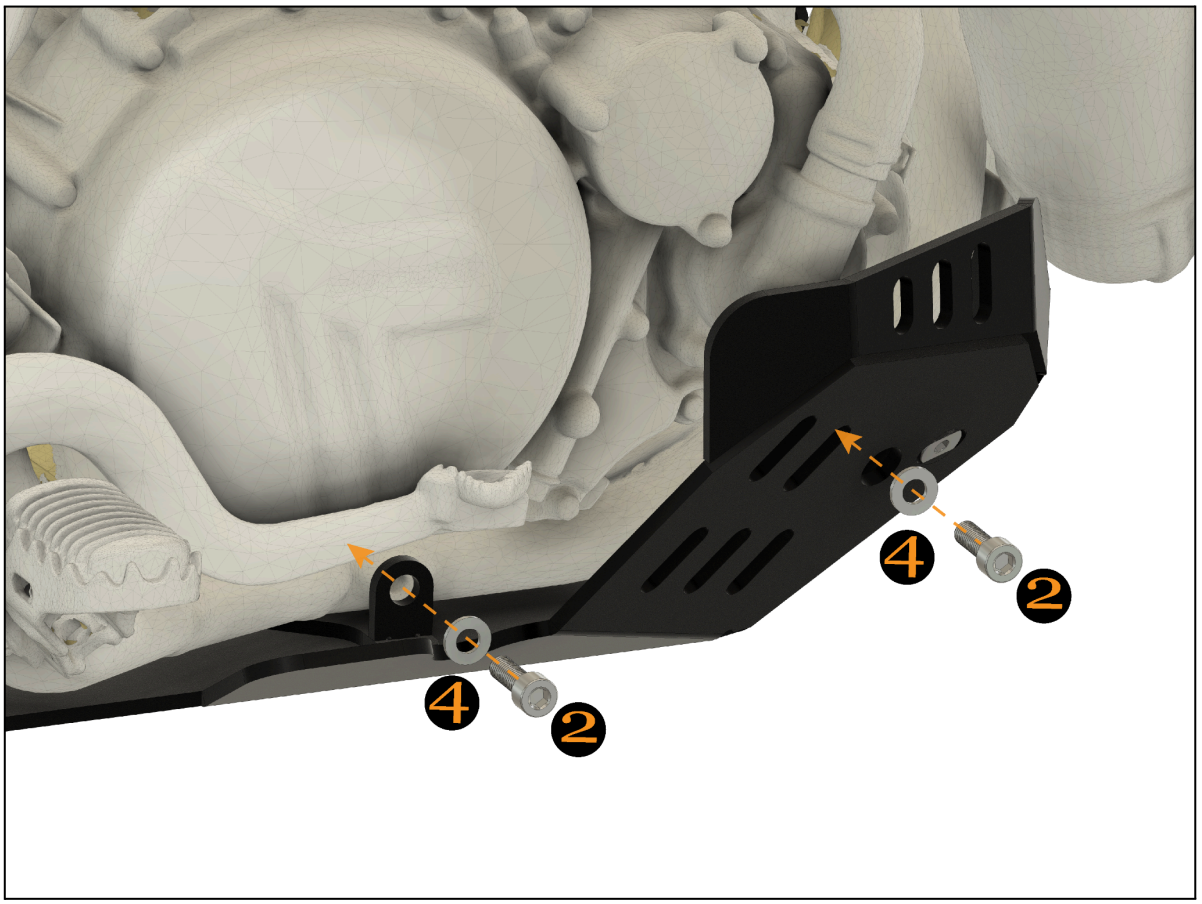
STEP 5 (Install Rear Mount) :



STEP 6 (Left Side - Install Hardware) :



STEP 7 (Right Side - Install Hardware) :



<u>* Torque Disclaimer *</u>

Torque specs provided by Outback Motortek are for guidance only and may reference OEM data. Incorrect torque application from miscalibrated or improperly stored torque wrenches (which can drift by up to 20% within 12 months) may cause broken studs or mounting failures. Always return torque wrenches to 0 ft-lbs when storing, and use blue Loctite (medium strength) on all fasteners to help prevent loosening. Outback Motortek is not responsible for damage or failures caused by mis-torquing or improper installation.